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ContentsDoosan TT Series CNCDoosan TT Series Alarm List Doosan TT Series CNC Alarms work for the following cnc machines, Doosan PUMA... Haas CNC Lathe M-Codes HAAS CNC Lathe Miscellaneous Functions M-Code Description M00 Program Stop - Modal M01 Optional Program Stop - Modal M02 Program End - Modal M03 Spindle on Forward (S) - Modal M04 Spindle on Reverse...

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Loading a program on the Doosan Lathe at Lake Washington Institute of Technology.

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PUMA MX series Multi-axis control and its combination Milling spindle headbody (PT1), bed (PT2) PT2 Position of temperature sensors PT1 PUMA MX1600 series 1.6 sec PUMA MX2100/2600 series 2.0 sec B-axis indexing time (in 90°) Within its swivel  $\pm 120^\circ$ , B-axis can be indexed and braked precisely at  $5^\circ$  indexing (by coupling clamp) Swivel and

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## **Daewoo Puma Manual**

The PUMA Series is Doosan's high performance lathe series.

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Designed for heavy and intermittent cutting, accurate production, and premium surface finishes, this series has a wide variety of models with chuck sizes ranging from 8"-21", turning lengths up to 120", and options for sub-spindles, y-axis, and milling capabilities.

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