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Replace plastic cap after installation. 60 Hp 40-50 Hp a - Special Bolt (10-90041) Torque to 20 lb. Page 38 5. Drill four mounting holes using a 17/32 in. (13.5 Installing Outboard 40-50 HP mm) drill bit. 40-50 Hp - Non-Thumb Screw Models a - Non-Thumb Screw 6. Position outboard so the anti-ventilation plate is 2.

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I'm looking for a manual for a 4 HP 2-stroke Mercury outboard from 1981. It's Belgian made, two cylinder, serial # 9321742, although Mercury advised that I'd need to put a zero before the serial number (so, 09321742).

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